

CERTIFICATE OF ANALYSIS

CERTIFICATE No. 1228-19

TEST CERTIFICATE FOR: HE Portland Cement

PRODUCED AT: Sunstate Cement Ltd, Port of Brisbane

SAMPLE IDENTIFICATION: Spot Despatch Sample sample E6P-000998 sampled on 16/9/2019

SAMPLE TESTED AT: Sunstate Cement Ltd, Port of Brisbane

SPECIFIED PROPERTY	TEST METHOD	AS3972 REQUIREMENTS		RESULT
Compressive strength	AS2350.11, AS2350.12			
1 day				21.5 MPa
3 day		Minimum	25 MPa	41.7 MPa
7 day		Minimum	40 MPa	55.0 MPa
28 day				70.8 MPa
Setting time	AS2350.4			
Initial		Minimum	45 mins	75 mins
Final		Maximum	360 mins	150 mins
Soundness	AS2350.5	Maximum	5 mm	1 mm
Sulphuric anhydride (SO ₃)	In House	Maximum	3.5 %	2.9 %

REPORTABLE PROPERTY	TEST METHOD	RESULT
Loss on ignition	AS2350.2	3.2 %
Fineness	AS2350.8	405 m ² /kg
Chloride	AS3583.13	0.0120 %

OTHER PROPERTIES	TEST METHOD	RESULT
Normal Consistency	In House	29.5 %

SAMPLING PROCEDURE: Cement samples obtained according to the requirements of AS2350.1

REMARKS: The results of the above tests relate only to the sample as described above.



G Santaguiliana
Approved Signatory
24-Oct-2019



NATA accredited laboratory
 Laboratory Number: 2190 / 2191
 Accredited for compliance with
 ISO/IEC 17025

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