

CERTIFICATE OF ANALYSIS

CERTIFICATE No. 0324-18
TEST CERTIFICATE FOR: HE Portland Cement
PRODUCED AT: Sunstate Cement Ltd, Port of Brisbane
SAMPLE IDENTIFICATION: Spot Despatch Sample sample E6P-000921 sampled on 26/2/2018
SAMPLE TESTED AT: Sunstate Cement Ltd, Port of Brisbane

SPECIFIED PROPERTY	TEST METHOD	AS3972 REQUIREMENTS		RESULT
Compressive strength	AS2350.11, AS2350.12			
1 day				19.9 MPa
3 day		Minimum	25 MPa	38.5 MPa
7 day		Minimum	40 MPa	51.2 MPa
28 day				61.7 MPa
Setting time	AS2350.4			
Initial		Minimum	45 mins	75 mins
Final		Maximum	360 mins	150 mins
Soundness	AS2350.5	Maximum	5 mm	3 mm
Sulphuric anhydride (SO ₃)	In House	Maximum	3.5 %	2.8 %

REPORTABLE PROPERTY	TEST METHOD			RESULT
Loss on ignition	AS2350.2			2.8 %
Fineness	AS2350.8			370 m ² /kg
Chloride	AS3583.13			0.0147 %

OTHER PROPERTIES	TEST METHOD			RESULT
Normal Consistency	In House			28.8 %

SAMPLING PROCEDURE: Cement samples obtained according to the requirements of AS2350.1

REMARKS: The results of the above tests relate only to the sample as described above.



G Santaguiliana
Approved Signatory
9-Apr-2018

