

# Certificate Of Analysis

Certificate Number: **0707-20** Issue Number: **1** Issue Date: **10/09/2020 9:34:03 AM**  
 Test Certificate for: **Flyash Blend 25**  
 Sample Tested at: **Sunstate Cement Ltd., Port of Brisbane, Australia**  
 Sample Identification: **Spot Despatch Sample F6P-001399 dated 27/07/2020**  
 Sample Produced at: **Sunstate Cement Ltd., Port of Brisbane, Australia**

SPECIFIC PROPERTY	TEST METHOD	AS3972 REQUIREMENTS	RESULT
<b>Compressive strength</b>	AS2350.11, AS2350.12		
3 Day			31 MPa
7 Day		Minimum 35 MPa	42.3 MPa
28 Day		Minimum 45 Mpa	59.2 MPa
<b>Setting Time</b>	AS2350.4		
Initial		Minimum 45 mins	120 mins
Final		Maximum 360 mins	225 mins
<b>Soundness</b>	AS2350.5	Maximum 5 mm	1 mm
<b>Sulphuric anhydride (SO<sub>3</sub>)</b>	In House	Maximum 3.5 %	2.0 %
<b>Chloride</b>	AS3583.13	Maximum 0.1 %	0.006 %
REPORTABLE PROPERTY	TEST METHOD		RESULT
Loss on ignition	AS2350.2		2.4 %
Fineness	AS2350.8		440 m <sup>2</sup> /kg
OTHER PROPERTIES	TEST METHOD		RESULT
Normal Consistency	AS2350.3		32.0 %

**Sampling Procedure:**

Samples were prepared in accordance with AS2350.1

**Remarks:**

- 1 These results only relate to the specimens identified on this report
- 2 The sample as tested conforms to the requirements of AS3972 as Type GB cement
- 3 The blended cement is produced with as nominal 25% fly ash content



NATA accredited  
 Laboratory Number: 2191

Accredited for compliance with  
 ISO/IEC 17025 Testing



George Santagiuliana  
 Approved Signature  
 10/09/2020

***This certificate replaces previous certificate number 0707-20, issue 0 dated (REASON: Test Data Updated)***