ADMIN: Phone: (07) 3895 9800 Fax: (07) 3895 9801 SALES: Phone: (07) 3985 9890 Fax: (07) 3895 9891

## **Certificate Of Analysis**

Certificate Number: **0350-24** Issue Number: **1** Issue Date: **21/10/2024 10:48:31 AM** 

Test Certificate for: HE Cement

Sample Produced at:

Sample Tested at: Sunstate Cement Ltd., Port of Brisbane, Australia
Sample Identification: Spot Despatch Sample E6P-001047 dated 21/08/2024

Sunstate Cement Ltd., Port of Brisbane, Australia

SPECIFIC PROPERTY	TEST METHOD	AS3972 REQUIREMENTS		RESULT
Compressive strength	AS2350.11, AS2350.12			
1 Day				<b>16.6</b> MPa
3 Day		Minimum	25 MPa	<b>42.8</b> MPa
7 Day		Minimum	40 MPa	<b>49.4</b> MPa
28 Day				<b>64.5</b> MPa
Setting Time	AS2350.4			
Inital		Minimum	45 mins	<b>75</b> mins
Final		Maximum	360 mins	<b>135</b> mins
Soundness	AS2350.5	Maximum	5 mm	1 mm
Sulphuric anhydride (SO₃)	In House	Maximum	3.5 %	2.9 %
Chloride	AS3583.13	Maximum	0.1 %	0.011 %
REPORTABLE PROPERTY	TEST METHOD			RESULT
Loss on ignition	AS2350.2			0.7 %
Fineness	AS2350.8			<b>460</b> m <sup>2</sup> /kg
OTHER PROPERTIES	TEST METHOD	_	_	RESULT
Normal Consistency	AS2350.3			30.0 %

## **Sampling Procedure:**

Samples were prepared in accordance with AS2350.1

## Remarks:

- 1 These results only relate to the specimens identified on this report
- 2 The sample as tested conforms to the requirements of AS3972 as Type HE cement



NATA accredited Laboratory Number: 2191

Accredited for compliance with ISO/IEC 17025 Testing

George Santagiuliana

Approved Signature 21/10/2024