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Certificate Of Analysis

Certificate Number: 0176-23 Issue Number: 1 Issue Date: 19/06/2023 2:20:55 PM

Test Certificate for: Flyash Blend 25

Sample Tested at: Sunstate Cement Ltd., Port of Brisbane, Australia Sample Identification: Spot Despatch Sample F6P-001680 dated 15/05/2023 Sunstate Cement Ltd., Port of Brisbane, Australia Sample Produced at:

SPECIFIC PROPERTY	TEST METHOD	AS3972 REQUIREMENTS		RESULT
Compressive strength	AS2350.11, AS2350.12			
3 Day				25.8 MPa
7 Day		Minimum	35 MPa	40.2 MPa
28 Day		Minimum	45 Mpa	57 MPa
Setting Time	AS2350.4			
Inital		Minimum	45 mins	120 mins
Final		Maximum	360 mins	210 mins
Soundness	AS2350.5	Maximum	5 mm	0 mm
Sulphuric anhydride (SO₃)	In House	Maximum	3.5 %	2.0 %
Chloride	AS3583.13	Maximum	0.1 %	0.003 %
REPORTABLE PROPERTY	TEST METHOD			RESULT
Loss on ignition	AS2350.2			2.5 %
Fineness	AS2350.8			440 m²/kg
OTHER PROPERTIES	TEST METHOD			RESULT
Normal Consistency	AS2350.3			30.7 %

Sampling Procedure:

Samples were prepared in accordance with AS2350.1

- 1 These results only relate to the specimens identified on this
- 2 The sample as tested conforms to the requirements of AS3972 as Type GB cement
- 3 The blended cement is produced with as nominal 25% fly ash content



NATA accredited Laboratory Number: 2191

Accredited for compliance with ISO/IEC 17025 Testing



George Santagiuliana **Approved Signature** 19/06/2023