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## **Certificate Of Analysis**

Test Certificate for: Flyash Blend 25

Sample Tested at: Sunstate Cement Ltd., Port of Brisbane, Australia
Sample Identification: Spot Despatch Sample F6P-001669 dated 3/04/2023
Sample Produced at: Sunstate Cement Ltd., Port of Brisbane, Australia

SPECIFIC PROPERTY	TEST METHOD	AS3972 REQUIREMENTS		RESULT
Compressive strength	AS2350.11, AS2350.12			
3 Day				<b>25.3</b> MPa
7 Day		Minimum	35 MPa	<b>35.6</b> MPa
28 Day		Minimum	45 Mpa	<b>53.3</b> MPa
Setting Time	AS2350.4			
Inital		Minimum	45 mins	<b>120</b> mins
Final		Maximum	360 mins	<b>180</b> mins
Soundness	AS2350.5	Maximum	5 mm	1 mm
Sulphuric anhydride (SO₃)	In House	Maximum	3.5 %	2.2 %
Chloride	AS3583.13	Maximum	0.1 %	0.003 %
REPORTABLE PROPERTY	TEST METHOD			RESULT
Loss on ignition	AS2350.2			2.0 %
Fineness	AS2350.8			<b>440</b> m <sup>2</sup> /kg
OTHER PROPERTIES	TEST METHOD			RESULT
Normal Consistency	AS2350.3			30.0 %

## **Sampling Procedure:**

Samples were prepared in accordance with AS2350.1

## Remarks:

- 1 These results only relate to the specimens identified on this report
- 2 The sample as tested conforms to the requirements of AS3972 as Type GB cement
- 3 The blended cement is produced with as nominal 25% fly ash content



NATA accredited Laboratory Number: 2191

Accredited for compliance with ISO/IEC 17025 Testing



George Santagiuliana Approved Signature 17/05/2023